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Edge Banding Machine Maintenance Checklists

Evaluator Name _____

Date/Time _____

Daily Maintenance

- | | | |
|----------------------------------|---|--------------------------|
| 1.Clean External Surfaces | Remove dust and wood chips from machine surfaces. | <input type="checkbox"/> |
| 2.Glue Shovel Device | Clean the cutting tools to remove adhesive buildup. | <input type="checkbox"/> |
| 3.Pneumatic Device | Check the condensate drain valve for moisture and ensure proper drainage. | <input type="checkbox"/> |
| 4.Gluing Device | Lubricate the roller bearings to ensure smooth operation. | <input type="checkbox"/> |

Weekly Maintenance Checklist (Every 7 Days)

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|---|---|--------------------------|
| 1.Pre-Milling Device | Inspect cutting tools for sharpness and wear. | <input type="checkbox"/> |
| 2.Pressure Roller | Check for signs of wear and determine if replacement is necessary. | <input type="checkbox"/> |
| 3.Front and Rear Cutting Devices | Inspect linear guides and shock absorbers for smooth movement. | <input type="checkbox"/> |
| 4.Refining Device | Clean the motor and hood. Ensure tools are sharp for precise refinements. | <input type="checkbox"/> |
| 5.Front and Rear Tracking Device | Check tool sharpness and ensure proper alignment of contour wheels. | <input type="checkbox"/> |
| 6.Scraper Device | Inspect tool sharpness to prevent imperfections during scraping. | <input type="checkbox"/> |

Bi-Weekly Maintenance Checklist (Every 15 Days)

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| 1.Front and Rear Cutting Devices | Lubricate linear guides to maintain smooth operation. | <input type="checkbox"/> |
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Monthly Maintenance Checklist (Every 30 Days)

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|--|--|--|
| 1.Upper Beam | Inspect for lubrication to prevent wear. | <input type="checkbox"/> |
| 2.Upper Beam Pressure Rollers | Check for wear and replace if necessary. | <input type="checkbox"/> |
| 3.Pre-Milling Device | Lubricate the guide rods to ensure smooth movement. | <input type="checkbox"/> |
| 4.Gluing Device | Clean all glue-working parts to prevent residue buildup.
Check the glue level sensor for proper readings. | <input type="checkbox"/>
<input type="checkbox"/> |
| 5.Refining Device | Lubricate ball screws and movement parts for efficient performance. | <input type="checkbox"/> |
| 6.Front and Rear Tracking Devices | Inspect and lubricate the ball screws and linear guides. | <input type="checkbox"/> |
| 7.Scraper Device | Lubricate the movement parts to ensure smooth operation. | <input type="checkbox"/> |
| 8.Glue Shovel Device | Lubricate movement parts for proper functionality. | <input type="checkbox"/> |
| 9.Polishing Device | Inspect the polishing wheel for wear and replace if necessary. | <input type="checkbox"/> |

Bi-Monthly Maintenance Checklist (Every 60 Days)

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|---------------------------|---|--------------------------|
| 1.Main Drive Motor | Check the gear oil level and ensure it is adequate for operation. | <input type="checkbox"/> |
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